

# **GENERAL INFORMATION**

| UPW PUMPS – NPC MODEL |  |  |  |  |
|-----------------------|--|--|--|--|
| PURPOSE               | The UPW Pumps are designed and manufactured for Ultrapure water applications (cold and hot UPW processes) and especially for the final polishing sections of a state-of-the-art semiconductor fabrication facility.                  |  |  |  |
| INSTALLATION          | <ul> <li>UPW Pumps are mounted on base plate and shall be installed indoor on ground level.</li> <li>Coupling alignment must be checked during commissioning or before the pump is put into operation for the first time.</li> </ul> |  |  |  |
| OPERATION             | Service life of the mechanical seal and roller bearings may vary depending on the operation conditions. Intermittent operation, high temperatures, aggressive ambient and process conditions reduce the service life.                |  |  |  |

### **MATERIALS**

| PUMPS CASING    | PVDF (Polyvinylidene fluoride)*  |  |  |
|-----------------|--|--|--|
| IMPELLER        | PVDF (Polyvinylidene fluoride)*  |  |  |
| MECHANICAL SEAL | <ul> <li>Stationary and rotating seal rings: EKasic® C (SiC - Silicon carbide)</li> <li>Spring: coated with Fluoroplastic</li> </ul>   |  |  |
| SHAFT SLEEVE    | Stainless Steel (1.4571) with Fluoroplastic coating  |  |  |
| CAST IRON PARTS | <ul> <li>Highly resistant surface coating on cast iron parts:</li> <li>Primary coat, single layer powder coating on epoxy resin basis, dry film thickness 40 – 50 μm</li> <li>Top coat, double layer powder coating on polyurethane basis, Pantone 2607C, dry film thickness 40 – 60 μm</li> <li>Total dry film thickness: 120 – 170 μm</li> </ul> |  |  |

 $<sup>^*</sup>PVDF\text{-}HP$  (Polyvinylidene fluoride high-purity) is also available on special request.



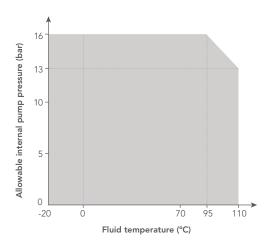
# TECHNICAL SPECIFICATIONS

### **GENERAL PROPERTIES**

- UPW Pumps are mounted on base plate with motor, mechanical seal and coupling.
- UPW Pumps are equipped with M8 threads on the bearing bracket for vibration monitoring.

| UPW PUMPS – NPC MODEL |             |                        |  |  |
|-----------------------|-------------|------------------------|--|--|
| FLOW                  | m³/h<br>gpm | up to 120<br>up to 528 |  |  |
| DIFFERENTIAL HEAD     | m<br>ft     | up to 90<br>up to 295  |  |  |
| NOMINAL PRESSURE      | PN10        |                        |  |  |
| MOTOR RATING          | kW<br>hp    | up to 30<br>up to 40.2 |  |  |
| MEDIA TEMPERATURE     | °C<br>°F    | -20 +110<br>-4 +230    |  |  |

Performance data for standardized pumps; extended performance ranges available on request.



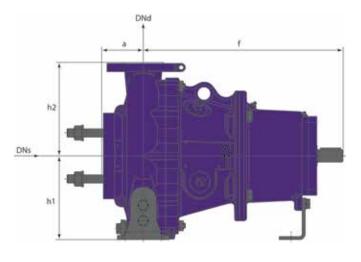
### **DRIVE CHARACTERISTICS**

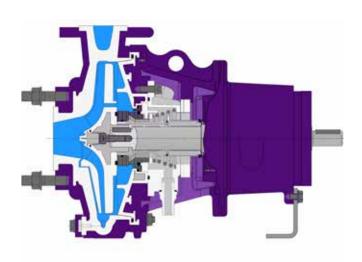
- Three-phase AC motor (IEC or NEMA frame).
- Fixed speed or driven by Variable Frequency Drive (VFD).
- Several types of protection and voltage available.

### MECHANICAL SEAL CHARACTERISTICS

- Optimized metal-free mechanical seal.
- One single size for all UPW Pumps models.
- Diamond coated for high resistance.

# DIMENSIONS, WEIGHT AND CONNECTIONS

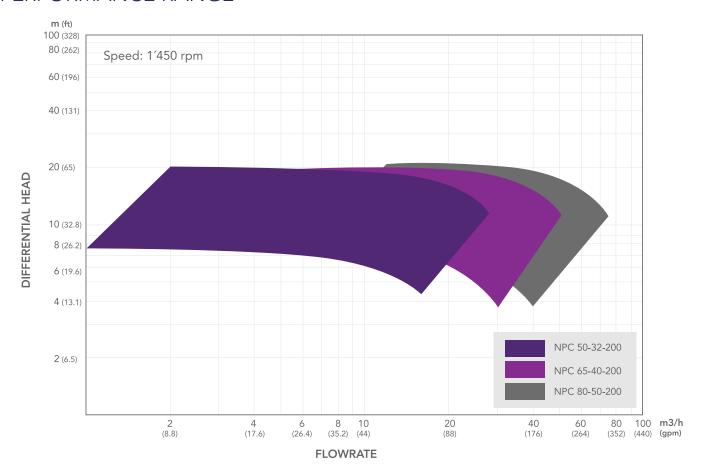


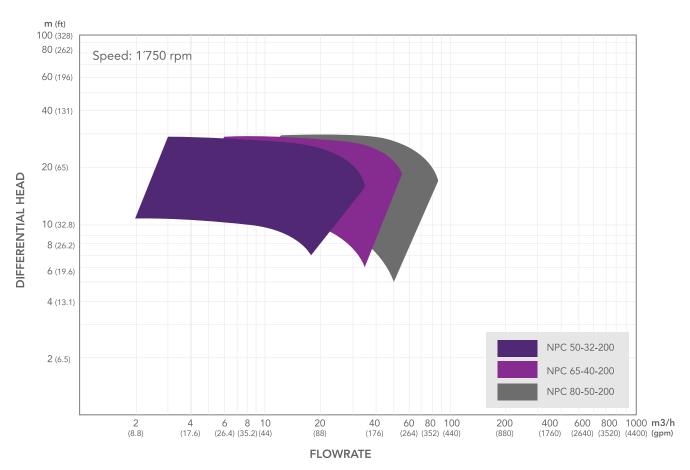


| SIZE      | DNs | DNd | а   | f   | h1  | h2  | WEIGHT |
|-----------|-----|-----|-----|-----|-----|-----|--------|
|           |     |     | mm  | mm  | mm  | mm  | kg     |
| 50-32-200 | 50  | 32  | 80  | 385 | 160 | 180 | 67     |
| 65-40-200 | 65  | 40  | 100 | 385 | 160 | 180 | 71     |
| 80-50-200 | 80  | 50  | 100 | 385 | 160 | 200 | 72     |

Flange Standard: DIN 2533, PN 16; Suction-side studs as per DIN 938.

# PERFORMANCE RANGE





Higher speeds are available, performance curves for 2'950 rpm and 3'550 rpm on request.

### QUALITY

### EC DECLARATION OF CONFORMITY

• Designed, developed and manufactured in accordance with the EU standards for health, safety and environmental protection and is in conformity with the Machinery Directive - 2006/42/EC.

### LOW VOLTAGE DIRECTIVE

• Designed, developed and manufactured in accordance with the Low Voltage Directive - 2014/35/EU.

#### **OTHERS**

• All PVDF parts are cleaned as per the special semiconductor-grade cleaning procedure.

### OTHER INFORMATION

| DISPOSAL                   | <ul> <li>Disposal must be in accordance with the appropriate local regulations.</li> <li>See additional information in the operation manual.</li> </ul>  |
|----------------------------|--|
| SAFETY ADVICE              | <ul> <li>The pumps have been constructed according to the latest technology and established technical safety rules. Nevertheless, as per all rotating equipment, potential hazard to the operator's health or other persons, or damage to the pumps and other property cannot be completely excluded.</li> <li>Unauthorized modification of the UPW Pump – NPC model will void warranty. We recommend using only original spare parts for system maintenance.</li> </ul> |
| GLOBAL<br>KNOWLEDGE CENTRE | Ovivo Switzerland AG<br>Benkenstrasse 262<br>4108 Witterswil<br>Switzerland  |

